

DHS Racing
4865 Aberdeen St
San Diego, CA 92117

Installation Instructions

DHS-4124 Front Wheel Bearing

1. Remove Front Wheel per instructions in the Service Manual
2. This procedure is best done on a clean flat workspace.
3. Use a flat blade screwdriver to remove the lip seals from both sides of the wheel. (See Figure 1)
4. Place bearing remover Head in the first bearing to be removed. You may have to tap it in to ensure it is seated fully. (See Figure 2).



Figure 1

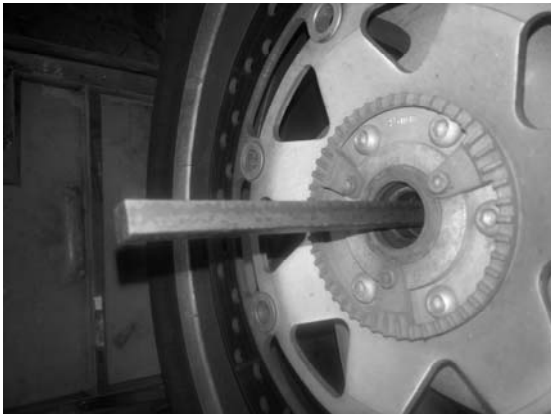


Figure 3

5. Flip the wheel so the bearing remover head is on the workbench, then insert the bearing installer shaft into the slot and strike it with a hammer to wedge the shaft into the head. (See Figure 4)



Figure 2

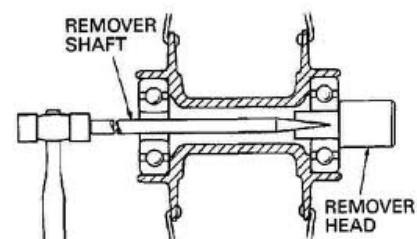


Figure 4



Figure 5

6. Raise one end of the tire about 25 degrees and strike the bearing installer shaft. This will drive the bearing out the bottom end. (See Figure 5)

7. Repeat the process with the other 3 bearings. Make sure to retain the bearing spacer that will be needed during the installation.

8. Insert a new bearing onto the bearing installer (See Figure 6), and using a hammer press in the new bearing. Repeat the process with the second bearing. Install the new dust seal and this side of the wheel is done.

9. Flip over the wheel and install the bearing spacer and then install the last two bearings and dust seal as in instruction #8.

10. Reinstall the Front wheel as per the instructions in your service manual.



Figure 6